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3 **Synthesis of Glucosamine Derivative with Double Caffeic Acid Moieties at N- and**
4 **6-O-Positions for Developments of Natural Based Materials**
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26 **ABSTRACT**
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29 Glucosamine derivatives with double caffeic acid moieties were synthesized for
30 developments of natural based materials. Caffeic acids were introduced to glucosamine
31 derivatives through the synthesis roots as protection and de-protection reactions. Firstly,
32 the silyl groups and *tert*-butoxycarbonyl groups were selected for the protection of each
33 hydroxyl group and amino group. The designed glucosamine derivative showed
34 reactivity of the double bonds, which was confirmed by UV spectra. Photoresponsivity
35 was observed both in solution and heterogeneous suspension. The oligomerization was
36 also confirmed in water suspension. The solubility and thermal stability were changed
37 after the UV irradiation. This results show the potential of great progress a natural based
38 material development.
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47 **Keywords:** Glucosamine; Photosensitive; Caffeic acid
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50 **Introduction**
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52 Developments of materials using natural based polymers were imperative
53 chemistry in order to contribute the solution of the depletion of natural energy source.
54 Among them, chitosan derivatives were any one of keenly anticipated polymers for
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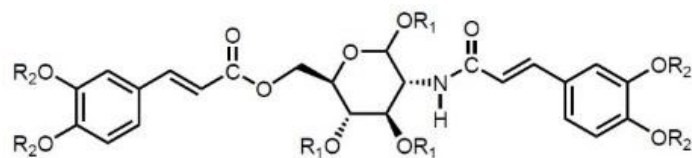
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3 natural based materials which were produced from crab and shrimp shells and many
4 kind of biomaterials using them were reported, such as, nanofibers,^{1,2} gels,³ particles,⁴⁻⁶
5 coagulated drug^{7,8} and anti-oxidant agent.⁹ However, almost chitosan derivatives show
6 poor solubility in every solvents which behavior prevents the further developments of
7 various applications.
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10 On the other hand, the glucosamine is monomer of chitosan which is also produced
11 at enough to industrial scale from natural sources. Solubilities of glucosamine
12 derivatives were improved compared with chitosan derivatives because of low
13 molecular compounds. Therefore, developments of natural based materials using
14 glucosamine derivatives could be expanded for various applications, such as coagulated
15 drug,¹⁰ antitumor drug,¹¹ adjuvant drug¹² and gelator.¹³ The main contents of these
16 research were usually syntheses of glucosamine derivatives specifically focusing on
17 selective introductions of functional compounds, probably syntheses of glucosamine
18 derivatives are too difficult to achieve the evaluation of various applications easily.
19 Therefore, the researches of glucosamine derivatives are not known so much due to
20 longways synthesis roots derived from protection groups.¹²⁻¹⁵ However, it is important
21 to solve the problem of natural energy source, by the usages of bio-based materials
22 which are developed by photo-polymerization
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31 Similarly, caffeic acid is natural compound, which is one of cinnamic acid
32 derivatives and also a photo-polymerizable monomer which is conjugated into the
33 synthetic polymers in our previous work, thermal stabilities of poly(lactic acid) are
34 improved about 100°C by introduction of cinnamic acid derivatives.^{16,17} Cinnamic acid
35 derivatives were utilized for the creation of a bio-plastic^{18,19} prepared by
36 photo-polymerization.^{20,21} In addition, caffeic acid include catechol unit in the chemical
37 structure which are expected for adhesive materials²²⁻²⁵ and anti-oxidant agent, although
38 there are few data available concerning the modification of glucosamine with caffeic
39 acid derivatives.²⁶
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45 In this study, we designed and synthesized the glucosamine derivatives bearing
46 double caffeic acid moieties, which are selectively modified at the *N*- and 6-*O*- positions
47 for developments of natural based materials, in order to produce a series of multiple
48 introductions of polyphenol moieties into the monosaccharide. Then, the synthesized
49 glucosamine derivatives were oligomerized by UV irradiation. It is noteworthy that the
50 the compound includes the multiple interactive moieties and the regulated conformation.
51 The multiple interaction moieties, such as hydroxyl, amide, polyphenol, double bond,
52 and aromatic groups, would allow the combination of various molecules, as well as
53 selective interaction due to the regulated conformation. In addition, the obtained
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3 oligomers were analyzed by FT-IR, UV spectrometer and MALDI-TOF MS to confirm
4 the dimerization reaction of double bond derived from caffeic acids.
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17 **Figure 1.** Chemical structure of the glucosamine derivative with symmetric caffeic acid
18 moieties at the *N*- and 6-*O*-positions in this study.
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21 **Experimental sections**

22 **Materials and analytical apparatus**

23 Sodium methoxide (CH₃ONa), di-*tert*-butyl dicarbonate, Caffeic acid,
24 *N,N*-Diisopropylethylamine (DIPEA), Benzyl bromide (BnBr), Sodium hydride (NaH),
25 triethylamine, Glucosamine, Tetrabutylammonium iodine (TBAI),
26 Butyl(chloro)dimethylsilane), Dimethyltin dichloride (Me₂SnCl₂), trifluoroacetic acid
27 were purchased from Tokyo Chemical Industry Co. Ltd (Japan).
28 *tert*-Butyl(chloro)diphenylsilane (TBDPSCI) and imidazole were purchased from
29 Aldrich Co. Ltd (USA).
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31 ¹H NMR was measured with JEOL JNM-ECM 400 (JEOL Ltd. Japan). FT-IR spectra
32 were measured by the Spectrum 100 FT-IR and IRAffinity-1S ATR (Shimadzu
33 Corporation, Japan). ESI-MASS was measured by JEOL AccuTOF, JMS-T100LC
34 (JEOL Ltd., Japan). DART-MASS was measured by JEOL JMS-Q1000TD (JEOL Ltd.,
35 Japan). MALDI-TOF-MS was measured by Bruker Autoflex II (Bruker Daltonics K.K.,
36 Japan). UV spectra were monitored by UV-2600 (Shimadzu Corporation, Japan). TGA
37 was analyzed by TGA-50 (Shimadzu Corporation Japan). DSC was analyzed by
38 DSC-60 Plus and TAC/L system (Shimadzu Corporation, Japan). UV light was
39 irradiated by SUPERCURE-352S (SAN-EI Electric Co. Ltd., Japan).
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50 **Syntheses**

51 **Synthesis of 2-*N*-*tert*-butoxycarbonyl-*D*-glucosamine (2)**

52 To a solution of D-(+)-Glucosamine hydrochloride (30.8 g, 143 mmol) and CH₃ONa
53 (8.53 g, 158 mmol) in CH₃OH (400 mL) was stirred at room temperature for 1h in 1L
54 egg plant shaped flask. After dissolving, di-*tert*-butyl dicarbonate (34 mL, 171 mmol)
55 and triethylamine (20 mL, 143 mmol) were added to the solution. The mixture was
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2 stirred at room temperature for 6 hours. The solvent was concentrated and the residue
3 was recrystallized to give compound **2** as white solid (35.5 g, 127 mmol, 89%).

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5 ¹H NMR 400 MHz, D₂O): δ (ppm) 5.17 (d, 0.75H), 4.66 (d, 0.25H), 3.98-3.25 (m, 6H),
6 1.42 (s, 9H); R_f: 0.60 (CH₂Cl₂ : CH₃OH = 7 : 3 (v:v)).
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10 Synthesis of 6-*O*-*tert*-Butyldiphenylsilyl-2-*N*-*tert*-butoxycarbonyl-*D*-glucosamine (**3**)

11 To a solution of 2-*N*-*tert*-butoxycarbonyl-*D*-glucosamine (**2**) (21.5 g, 77.0 mmol) and
12 imidazole (4.18 g, 61.4 mmol) in dry DMF (250 mL) was stirred at room temperature
13 for 1h under the nitrogen atmosphere in 500 mL 2-neck eggplant shaped flask. After
14 dissolving, TBDPSCI (14 mL, 54.0 mmol) in dry THF (50 mL) were added to the
15 solution in the ice bath. The mixture was stirred for 18 hours. After completion of the
16 reaction, the residual TBDPSCI was quenched with H₂O. The solution was extracted
17 with hexane, ethyl acetate and H₂O. The organic layer was dried over Na₂SO₄ and
18 evaporated. The crude was purified by silica gel column chromatography with hexane /
19 ethyl acetate (1:1) to give compound **3** as colorless crystal (25.9 g, 50.0 mmol, 81%).
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25 ¹H NMR 400 MHz (CDCl₃): δ (ppm) 7.70-7.64 (m, 4H), 7.47-7.36 (m, 6H), 5.19 (s,
26 1H), 3.91-3.84 (m, 2H), 3.76-3.62 (m, 2H), 3.08 (s, 1H), 2.96 (s, 1H), 1.45 (s, 9H), 1.05
27 (s, 9H) ; R_f: 0.25 (Hexane : EtOAc = 1 : 1 (v:v)).
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32 Synthesis of 1,3,4-Tri-*O*-benzyl-6-*O*-*tert*-butyldiphenylsilyl-2-*N*-*tert*-butoxy 33 carbonyl-*D*-glucosamine (**4**)

34 To a solution of 6-*O*-*tert*-Butyldiphenylsilyl-2-*N*-*tert*-butoxycarbonyl-*D*-glucosamine
35 (**3**) (6.60 g, 12.8 mmol) and NaH 60% in oil (1.69 g, 42.1 mmol) in dry DMF (25 mL)
36 was stirred at room temperature for 1h under the nitrogen atmosphere in 300 mL 2-neck
37 eggplant shaped flask. TBAI (0.480 g, 1.28 mmol) and BnBr (5.0 mL, 42.1 mmol) were
38 added to the solution in the ice bath. The mixture was stirred for 18 hours. After
39 completion of the reaction, the residual BnBr was quenched with H₂O. The solution was
40 extracted with hexane, ethyl acetate and H₂O. The organic layer was dried over Na₂SO₄
41 and evaporated. The crude was purified by silica gel column chromatography with
42 hexane / ethyl acetate (9:1) to give compound **4** as yellow oil (6.90 g, 8.76 mmol, 69%).
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49 ¹H NMR 400 MHz (DMSO-*d*₆): δ (ppm) 7.73-7.62 (m, 3H), 7.47-7.10 (m, 22H), 4.84
50 (m, 2H), 4.74-4.54 (m, 3H), 4.45 (d, *J*=8.0 Hz, 1H), 3.96-3.87 (m, 3H), 3.68-3.61 (m,
51 3H), 3.53 (m, 1H), 1.41 (s, 9H), 1.00 (s, 9H); R_f: 0.38 (Hexane : EtOAc = 4 : 1 (v:v)).
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56 Synthesis of 1,3,4-Tri-*O*-benzyl-2-*N*-*tert*-butoxycarbonyl-*D*-glucosamine (**5**) To a
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3 1,3,4-Tri-*O*-benzyl-6-*O*-*tert*-butyldiphenylsilyl-2-*N*-*tert*-butoxycarbonyl-*D*-glucosamine
4 (**4**) (6.90 g, 8.76 mmol) and 1M TBAF / THF (17.5 mL, 17.5 mmol) in dry THF (8.7
5 mL) was stirred at room temperature for 24 hours under the nitrogen atmosphere in 300
6 mL 2-neck eggplant shaped flask. After completion of the reaction, the solution was
7 extracted with ethyl acetate and H₂O. The organic layer was dried over Na₂SO₄ and
8 evaporated. The crude was purified by silica gel column chromatography with hexane /
9 ethyl acetate (2:1) to give compound **5** as colorless crystal (1.88 g, 3.42 mmol, 39%).

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13 ¹H NMR 400 MHz (CDCl₃): δ (ppm) 7.38-7.27 (m, 15H), 4.89-4.47 (m, 7H), 3.96-3.32
14 (m, 6H), 1.44 (s, 9H); R_f : 0.38 (Hexane : EtOAc = 1 : 1 (v:v)).
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18 Synthesis of 1,3,4-Tri-*O*-benzyl-*D*-glucosamine (**6**)

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20 To a solution of 1,3,4-Tri-*O*-benzyl-2-*N*-*tert*-butoxycarbonyl-*D*-glucosamine (**5**) (1.88 g,
21 3.42 mmol) and trifluoroacetic acid (2.60 mL, 34.0 mmol) in CH₂Cl₂ (7.0 mL) was
22 stirred at room temperature for 1 hours in 200 mL eggplant shaped flask. After
23 completion of the reaction, the residual trifluoroacetic acid was quenched with NaHCO₃
24 aq. The solution was extracted with CH₂Cl₂ and H₂O. The organic layer was dried over
25 Na₂SO₄ and evaporated. The crude was purified by silica gel column chromatography
26 with hexane / ethyl acetate / TEA (1:1:0.2) to give compound **6** as colorless crystal (1.45
27 g, 3.23 mmol, 94%).
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32 ¹H NMR 500 MHz (CDCl₃): δ (ppm) 7.37-7.27 (m, 15H), 4.97 (d, *J*=10.5 Hz, 1H), 4.86
33 (t, *J*=11.5 Hz, 2H), 4.73-4.61 (m, 3H), 4.37 (d, *J*=8.0 Hz, 1H), 3.89 (d, *J*=11.5 Hz, 1H),
34 3.75 (d, *J*=12.0 Hz, 1H), 3.63 (t, *J*=9.5 Hz, 1H), 3.47 (t, *J*=9.25 Hz, 1H), 3.42-3.39 (m,
35 1H), 2.90 (dd, *J*=8.0, 10.0 Hz, 1H); R_f : 0.13 (Hexane : EtOAc : NEt₃ = 1 : 2 : 0.1
36 (v:v:v)).
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42 Synthesis of (*E*)-3-(3,4-bis((*tert*-Butyldimethylsilyl)oxy)caffeic acid (**8**)

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44 To a solution of caffeic acid (1.51 g, 8.38 mmol) and imidazole (2.55 mL, 37.4 mmol)
45 and TBSCl (*tert*-butyl(chloro)dimethylsilane) (5.66 g, 37.4 mmol) in dry DMF (16.0
46 mL) was stirred at room temperature for 20 hours under the nitrogen atmosphere in 300
47 mL 2-neck eggplant shaped flask. After completion of the reaction, the reaction was
48 quenched
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51 with H₂O. The solution was extracted with ethyl acetate and H₂O. The organic layer was
52 dried over Na₂SO₄ and evaporated. The crude was purified by silica gel column
53 chromatography with hexane / ethyl acetate (1:1) and vacuum at 100 °C to give
54 compound **8** as pale yellow crystal (3.05 g, 7.47 mmol, 90%).
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58 ¹H NMR 400 MHz (CDCl₃): δ (ppm) 7.67 (d, *J*=16.0 Hz, 1H), 7.05 (m, 1H), 6.83 (d,
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3 $J=8.8$ Hz, 2H), 6.25 (d, $J=16.0$ Hz, 1H), 1.00 (s, 18H), 0.22 (s, 12H); R_f : 0.45 (Hexane :
4 EtOAc = 2 : 1 (v:v)).
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7 Synthesis of
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9 2,6-Di-*O,N*-(*E*)-3,4-bis(*tert*-butyldimethylsilyloxy)caffeoyl-1,3,4-tri-*O*-benzyl-*D*-glucos
10 amine (**10**)

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12 To a solution of (*E*)-3-(3,4-bis(*tert*-utyldimethylsilyl)oxy)caffeic acid (**8**) (0.767 g,
13 1.88 mmol) and 1M SOCl_2 / CH_2Cl_2 (7.5 mL, 7.50 mmol) in dry CH_2Cl_2 (1.8 mL) was
14 stirred and reflux for 15 hours under the nitrogen atmosphere in 100 mL 2-neck
15 eggplant shaped flask. After completion of the reaction, the solution was concentrated to
16 obtain acid chloride (**9**). To a solution of 1,3,4-Tri-*O*-benzyl-*D*-glucosamine (**6**) (0.352 g,
17 0.783 mmol) and Me_2SnCl_2 (0.0188g, 0.0783 mmol) and DIPEA
18 (*N,N*-Diisopropylethylamine) (0.55 mL, 3.13 mmol) in dry THF (1.0 mL) was stirred
19 under the nitrogen atmosphere in 50 mL 2-neck eggplant shaped flask. Acid chloride (**9**)
20 in dry THF (1.5 mL) was added to the solution at room temperature and the solution
21 was stirred for 24 hours. After completion of the reaction, the solution was extracted
22 with ethyl acetate and H_2O . The organic layer was dried over Na_2SO_4 and evaporated.
23 The crude was purified by silica gel column chromatography with hexane / ethyl acetate
24 (1:1) to give compound **10** as pale yellow crystal (0.535 g, 4.35 mmol, 55%).
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28 ^1H NMR 400 MHz (CDCl_3): δ (ppm) 7.59 (d, $J=16.0$ Hz, 1H), 7.47 (d, $J=15.6$ Hz, 1H),
29 7.37-7.27 (m, 15H), 7.02-6.96 (m, 4H), 6.82 (d, $J=8.0$ Hz, 2H), 6.26 (d, $J=16.0$ Hz, 1H),
30 5.93 (d, $J=15.6$ Hz, 1H), 5.38 (d, $J=10.0$ Hz, 1H), 4.97-4.59 (m, 6H), 4.51-4.45 (m, 3H),
31 4.36 (m, 1H), 3.97 (m 1H), 3.85-3.74 (m, 2H), 1.00 (s, 36H), 0.22 (s, 24H).
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39 ESI-MS = $[\text{M}+\text{Na}]^+=1253.69$; FT-IR: 2929, 2858, 1712, 1508, 1286, 1251, 1165, 1124,
40 904, 837, 779, 694 cm^{-1} ; R_f : 0.23 (Hexane : EtOAc = 4 : 1 (v:v)).
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44 Synthesis of 2,6-Di-*O,N*-(*E*)-caffeoyl-1,3,4-tri-*O*-benzyl-*D*-glucosamine (**11**)

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46 To a solution of 2,6-Di-*O,N*-(*E*)-3,4-bis(*tert*-butyldimethylsilyloxy)caffeoyl-1,3,4-tri-*O*-
47 benzyl-*D*-glucosamine (**10**) (0.807 g, 0.656 mmol) and TBAF (3.2 mL, 3.15 mmol) in
48 dry THF (0.60 mL) was stirred at room temperature for 3 hours under the nitrogen
49 atmosphere in 50 mL 2-neck eggplant shaped flask. The solution was extracted with
50 CH_2Cl_2 and H_2O . The organic layer was dried over Na_2SO_4 and evaporated. The crude
51 was purified by silica gel column chromatography with CH_2Cl_2 / CH_3OH (9:1) to give
52 compound **11** as brown crystal (0.406 g, 0.525 mmol, 80%).
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56 ^1H NMR 400 MHz ($\text{DMSO}-d_6$): δ (ppm) 9.64 (s, 1H), 9.41 (s, 1H), 9.18 (s, 2H), 8.31 (d,
57 $J=9.2$ Hz, 1H), 7.51 (s, 1H), 7.40-7.19 (m, 15H), 7.07-6.85 (m, 4H), 6.74 (d, $J=8.0$ Hz,
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2H), 6.53 (d, $J=15.6$ Hz, 1H), 6.35 (d, $J=15.6$ Hz, 1H), 5.28 (s, 1H), 4.83-4.57 (m, 6H), 4.51 (m, 1H), 4.38 (m, 1H), 4.30-4.15 (m, 2H), 3.92-3.81 (m, 2H), 3.63 (t, 1H).

ESI-MS = $[M+Na]^+=796.27$; FT-IR: 3294, 2954, 2927, 1693, 1597, 1514, 1273, 1157, 1112, 1016, 977, 696 cm^{-1} ; R_f : 0.53 (CH_2Cl_2 : $\text{CH}_3\text{OH} = 9 : 1$ (v:v)).

Photo reactivity

Photo reactivity of 2,6-Di-*O,N*-(*E*)-3,4-bis(*tert*-butyldimethylsilyloxy)caffeoyl-1,3,4-tri-*O*-benzyl-*D*-glucosamine (**10**) in CH_3OH

2,6-Di-*O,N*-(*E*)-3,4-bis(*tert*-butyldimethylsilyloxy)caffeoyl-1,3,4-tri-*O*-benzyl-*D*-glucosamine (**10**) was prepared so as to be 45 μM CH_3OH in quartz cell. The solution was treated with nitrogen bubbling. While stirring, the solution was irradiated by UV light using UV irradiation machine (Hg lump, $\lambda > 280$ nm, 56 mW / cm^2) in the iced bath under the nitrogen atmosphere to occur the [2+2] photocyclization. The irradiation condition

(irradiated area: 3 cm^2 , distance to the source of UV light: 5 cm) was fixed. The UV-Vis spectra of solution was measured at 0, 10, 20, 30 s, 1, 2, 3, 5, 10, 20, 30, 60, 120, 180 and 240 min.

Photo reactivity of 2,6-Di-*O,N*-(*E*)-caffeoyl-1,3,4-tri-*O*-benzyl-*D*-glucosamine (**11**) in CH_3OH

2,6-Di-*O,N*-(*E*)-caffeoyl-1,3,4-tri-*O*-benzyl-*D*-glucosamine (**11**) was prepared so as to be 65 μM CH_3OH in quartz cell. The solution was treated with nitrogen bubbling. While stirring, the solution was irradiated with UV light using UV irradiation machine (Hg lump, $\lambda > 280$ nm, 56 mW / cm^2) in the iced bath under the nitrogen atmosphere to occur the [2+2] photocyclization. The irradiation condition (irradiated area: 3 cm^2 , distance to the source

of UV light: 5 cm) was fixed. The solution of UV-Vis spectra were measured at 0, 10, 20, 30 s, 1, 2, 3, 5, 10, 20, 30, 60, 120, 180 and 240 min.

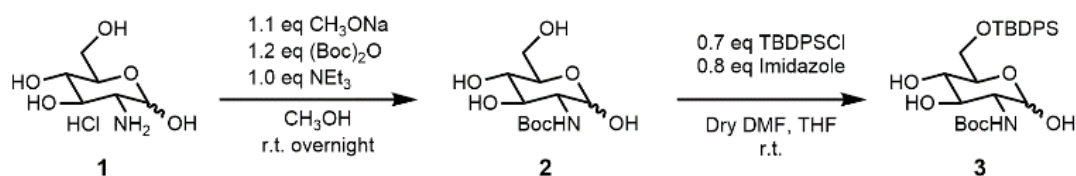
Photo reactivity of 2,6-Di-*O,N*-(*E*)-caffeoyl-1,3,4-tri-*O*-benzyl-*D*-glucosamine (**11**) in H_2O

2,6-Di-*O,N*-(*E*)-caffeoyl-1,3,4-tri-*O*-benzyl-*D*-glucosamine (**11**) was prepared so as to be 1.0 mM aqueous solution in screw bial. The solution was treated with nitrogen bubbling. While stirring, the solution was irradiated with UV light using UV irradiation machine (Hg lump, $\lambda > 280$ nm, 56 mW / cm^2) in the iced bath under the nitrogen

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3 atmosphere to occur the [2+2] photocyclization. The irradiation condition (distance to
4 the source of UV light: 5 cm) was fixed. The solution was irradiated by UV light for 4
5 hours. After irradiation, the mixture was washed with CH₃OH and acetone. The soluble
6 part (0.009 g, 12 %) and insoluble part (0.068 g, 88 %) were collected respectively.
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10 11 12 Results and Discussion

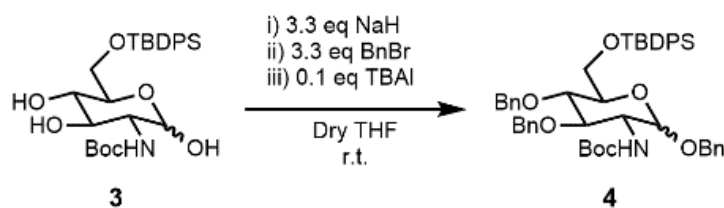
13 Initially, we had planned to synthesize the target compound directly without protecting
14 groups, however, it was very difficult to confirm whether the product was target
15 compound or not by thin layer chromatography (TLC). So, the protective groups were
16 utilized for the *N*-position and 6-*O*-position as shown in Scheme 1.
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Scheme 1. Synthesis of compound 3.

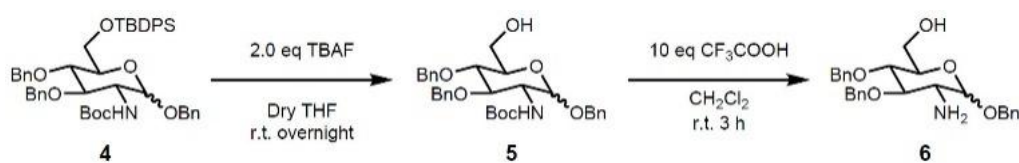
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Considering the introduction of functional groups at *N*- and 6-*O*- positions with different reactivities from the other positions, it was necessary to protect the rest of 2-*O*-, 3-*O*-, and 4-*O*- hydroxyl positions at first. So, the careful selection of protecting groups for 2-*O*-, 3-*O*-, and 4-*O*- hydroxyl positions was required to keep the other protecting groups stable at *N*- and 6-hydroxyl positions under their deprotection reaction at 2-*O*-, 3-*O*-, and 4-*O*- hydroxyl positions. We selected the Boc group which could be removed under acidic conditions for the protection of the amino group at the *N*-position, and we selected the silyl group for the selective protection of the primary alcohol at the 6-*O*-position. Next, the protection of the three hydroxyl groups was attempted as shown in Scheme 2.



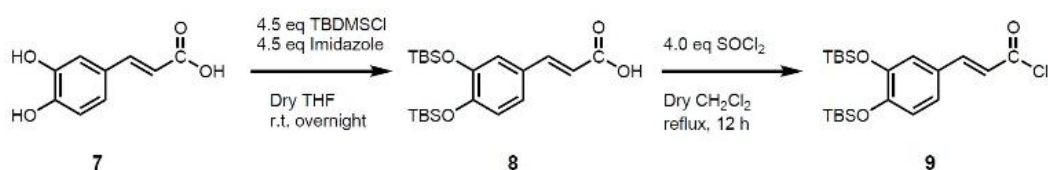
Scheme 2. Synthesis of compound 4.

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4 Actually, the compound **4** could not be obtained under some conditions, although the
5 reason was unclear. For example, the proton at the *N*-position also reacted under an
6 excessive amount of NaH (6 eq). No reaction was confirmed under the milder alkaline
7 condition, such as the triethylamine and the potassium carbonate at room temperature.
8 Furthermore, some reactions could not proceed because of the poor reactivity after
9 protections and the failure of the selective deprotections. Thus, we pursue the different
10 pathway to synthesize the target compound. That was the reason why we synthesized **6**
11 through the synthesis roots in Scheme 2 and the following Scheme 3.
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25 **Scheme 3.** Synthesis of compound **6**.

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28 Using compound **4**, selective deprotection of TBDPS was achieved in THF at room
29 temperature. Successively, the deprotection of the Boc group proceeded under an acidic
30 condition with 10eq. of the trifluoro acetic acid at room temperature. Although
31 compound **6** is a reported compound elsewhere,¹² it is noteworthy that the total steps of
32 the synthesis decreased with the higher yield. In order to conjugate with compound **6**,
33 the caffeic acid derivative **9** was synthesized by the following reaction as shown in
34 Scheme 4, using the *N*-position and 6-*O*-position of compound **6**.
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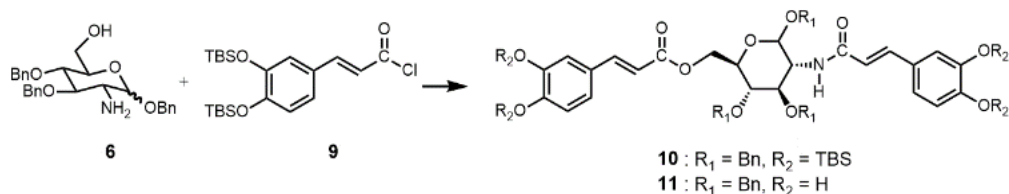


52 **Scheme 4.** Synthesis of compound **9**.

53 Two aromatic hydroxyl groups were protected by the *t*-butyldimethylsilyl group, then
54 the tionyl chloride was treated with compound **8**, in order to react with the amide or the
55 primary alcohol of compound **6**. The obtained compound **9** was directly combined with
56 the compound **6** as shown in Scheme 5.
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58 The condensation reaction of glucosamine and caffeic acid was depicted in Scheme 5.²⁷
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DIPEA was employed for trapping the acid which was generated in the reaction, and Me_2SnCl_2 was utilized for the acceleration of the reaction as an acid. Then, compound **10** was successfully obtained. Generally, the protection of the aromatic hydroxyl groups was easier than aliphatic hydroxyl groups when TBDPS groups was used. Then the deprotection reaction of aromatic hydroxyl groups were also proceeded effectively, resulting in compound **11**. The catechol groups were confirmed by ^1H NMR in $\text{DMSO-}d_6$, as well as the confirmation of hydroxyl groups by FT-IR spectrometer at around 3000 cm^{-1}



Scheme 5. Synthesis of **10** and **11**.

As a result, the monomer of the photo-polymerization was successfully synthesized, using the glucosamine as a core moiety, accompanied by double caffeic acid moieties. During

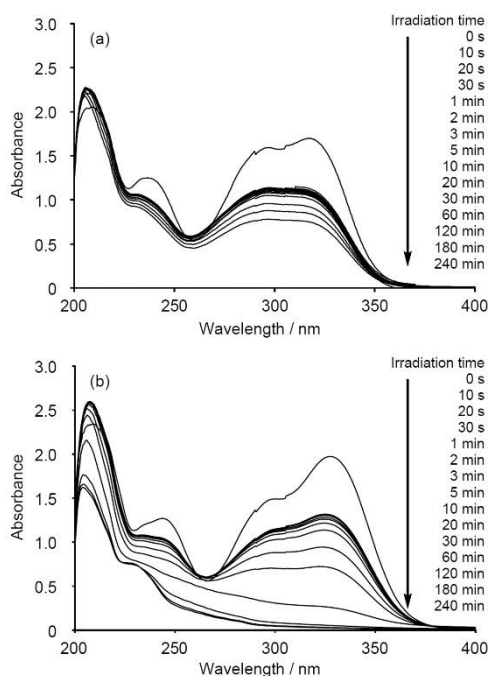
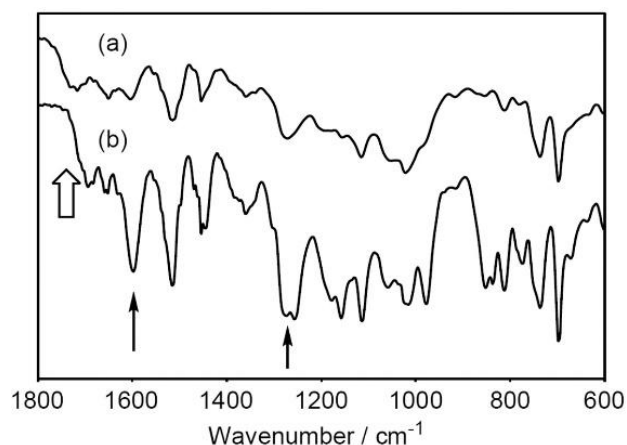


Figure 2. UV-vis spectra of compound **10** ($45\ \mu\text{M}$) (a) and compound **11** ($65\ \mu\text{M}$) (b) in methanol UV irradiation ($\lambda > 280\text{ nm}$) with each elapsed time.

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3 the reaction, the protecting groups played important roles in the aspects of both
4 solubility and selectivity. After the successful synthesis of compounds **10** and **11**, their
5 characteristics were examined. At first, the photo-reactivity of the double bonds was
6 investigated in methanol (Figure 2). Compound **10** was irradiated by UV light at 45 μM
7 after nitrogen bubbling, and the UV-vis adsorption spectra were monitored. The peak
8 top at 317 nm decreased after the irradiation as shown in Figure 2a, indicating that the
9 photo-generated radical was consumed. The same tendency as compound **10** was
10 confirmed for compound **11** at 65 μM as shown in Figure 2b. The peak top at 328 nm
11 similarly decreased. However, compound **11** showed a complete decrease of the peak
12 intensity of the double bonds. This results probably based on the different bulkiness
13 between **10** and **11**, supported by the molecular simulation (Supporting Information,
14 Figure S13 and S14). The change of UV spectral pattern at the double bond was also
15 confirmed in THF as a solvent. As a model of glucosamine materials for film formation,
16 the aggregated behavior of the compound was also investigated. 77.3 mg (0.1 mmol) of
17 compound **11** was suspended in 100 mL of ion exchanged water, and then irradiated
18 with UV light. After the UV irradiation, 9 mg (12%) of the methanol soluble part and
19 68 mg (88%) of the methanol insoluble part were recovered. The insoluble part was
20 analyzed by FT-IR and MALDI-TOF/MS. The FT-IR spectra of the samples before and
21 after UV irradiation are compared in Figure 3.
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52 **Figure 3.** FT-IR spectra zoom of compound **11** before (a) and after (b) UV irradiation.
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58 The peak intensity of the stretching and twisting of the double bond decreased on the
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FT-IR spectra after the UV irradiation (Figure 3). This change has been reported for the dimerization of caffeic acid.²⁸ This result indicated the decrease of the double bond. At the same time, a new peak appeared at 1750 cm⁻¹ unexpectedly, which was assigned as a benzoquinone group, suggesting that the crosslinking had occurred.

Figure 4 shows the MALDI-TOF/MS of compound **11** after UV irradiation. Since the molecular weight of compound **11** was 773.26 g/mol, the oligomer peaks were confirmed at dimer, trimer, tetramer, and pentamer. This result demonstrates that the obtained compound **11** is photosensitive to form the oligomers.

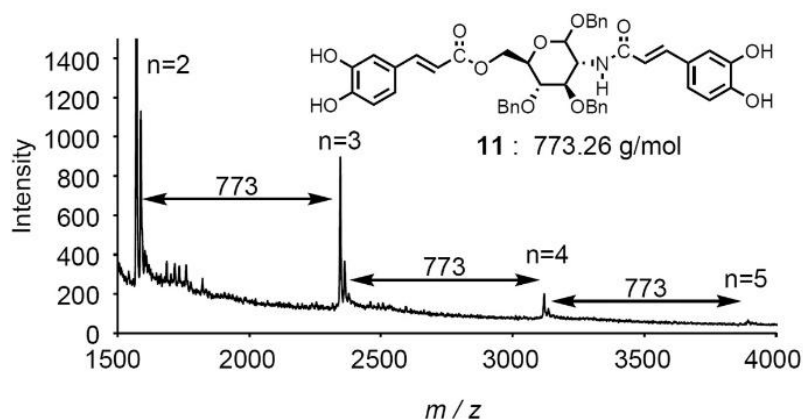


Figure 4. MALDI-TOF-MS of insoluble part of the compound **11**.

Finally, the physical properties of compound **11** were analyzed. It was soluble in most of the common organic solvents, such as methanol, ethanol, isopropanol, acetone, diethyl ether, and ethyl acetate, whereas it was not soluble in water, dichloromethane, and hexane. However, it could not be dissolved in any of the abovementioned solvents after UV irradiation. The DSC analysis of compound **11** after UV irradiation showed no glass transition temperature and melting points, while the degradation temperature was 291 °C at the 10% weight loss temperature. These results suggest that the solubility and thermal stability were improved after UV irradiation. Since the oligomer was composed of the six membered ring of glucosamine and aromatic groups of cinnamic acid derivatives, the high rigid and strong heat resistant polymer materials are expected. Currently, the further medication were underway, which might lead to the high performance polymer materials that can be controlled by photo-responsive functionality.

Conclusion

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3 We designed and synthesized a glucosamine derivative bearing double caffeic acid
4 moieties for developments of natural based materials. The properly selected protection
5 and deprotection reactions of each the hydroxyl group and the amino group led to the
6 successful synthesis of compound **10** and **11**. Their synthesis routes contribute to the trim
7 of syntheses steps and the improvement of a final yield. In addition, synthesized
8 glucosamine derivatives were polymerized by UV irradiation and obtained oligomers
9 were investigated by FT-IR, UV spectrometer and MALDI-TOF-MS. These results
10 indicated that dimerization reactions of double bond at caffeic acid were occurred and
11 their reactivity were inferenced by the structural bulkiness. Furthermore, the solubility
12 and thermal stability were improved after the UV irradiation. The insights from the
13 present study should contribute to developments of natural based materials using
14 glucosamine derivatives.
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23 **Acknowledgments**

24 The authors are grateful to Ms. Y. Nishikawa for the measurements of mass spectra.
25 This work is partly supported by Bilateral program: Joint research Thailand-Japan
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Supplementary Material

Supplementary material is available in Internet. Analyses data of the comopounds, such as ¹H NMR, FT-IR, and MALDI-TOF/MS. Molecular simulation.

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Supporting Information

Synthesis of Glucosamine Derivative with Double Caffeic Acid Moieties at *N*- and 6-*O*-Positions for Developments of Natural Based Materials

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1. ¹ H NMR spectra	2
2. FT-IR spectra	6
3. MS spectra of	7
4. Molecular simulation	8

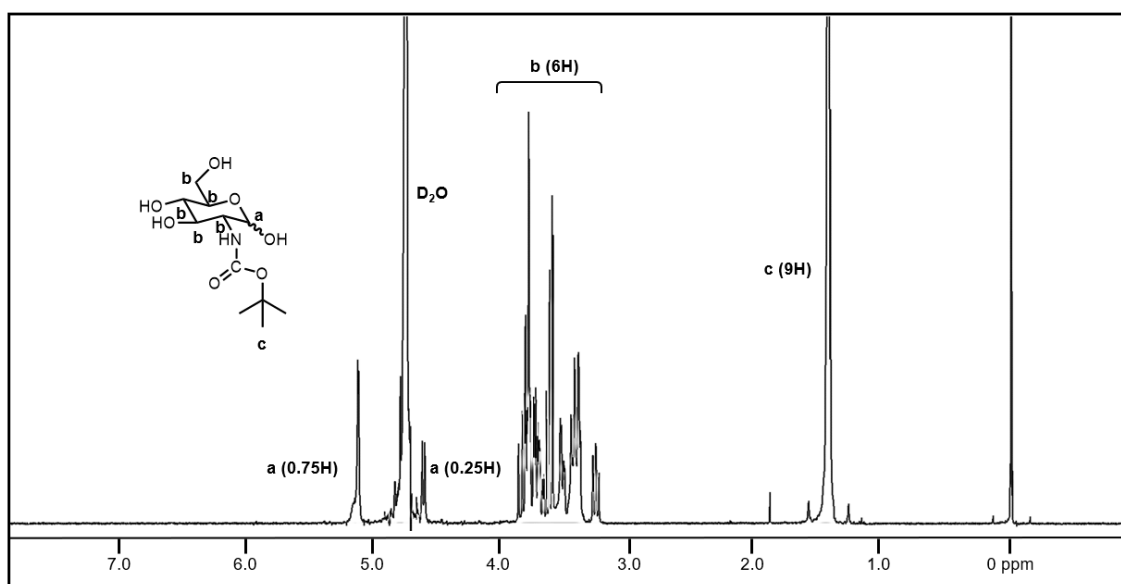


Figure S1. ^1H NMR spectrum of **2**.

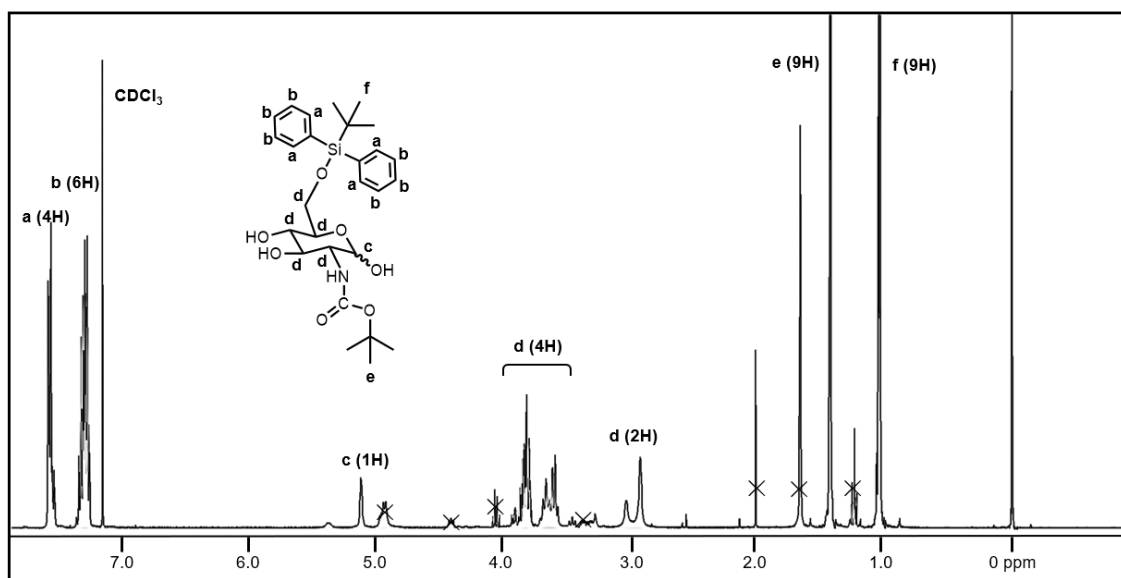


Figure S2. ^1H NMR spectrum of **3**.

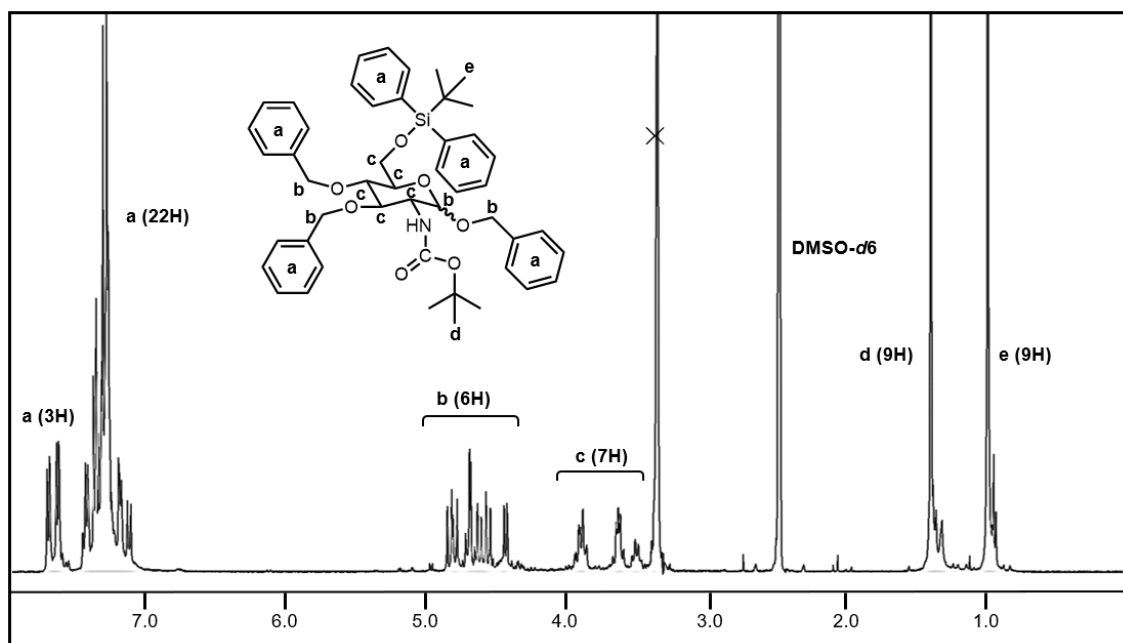


Figure S3. ^1H NMR spectrum of **4**.

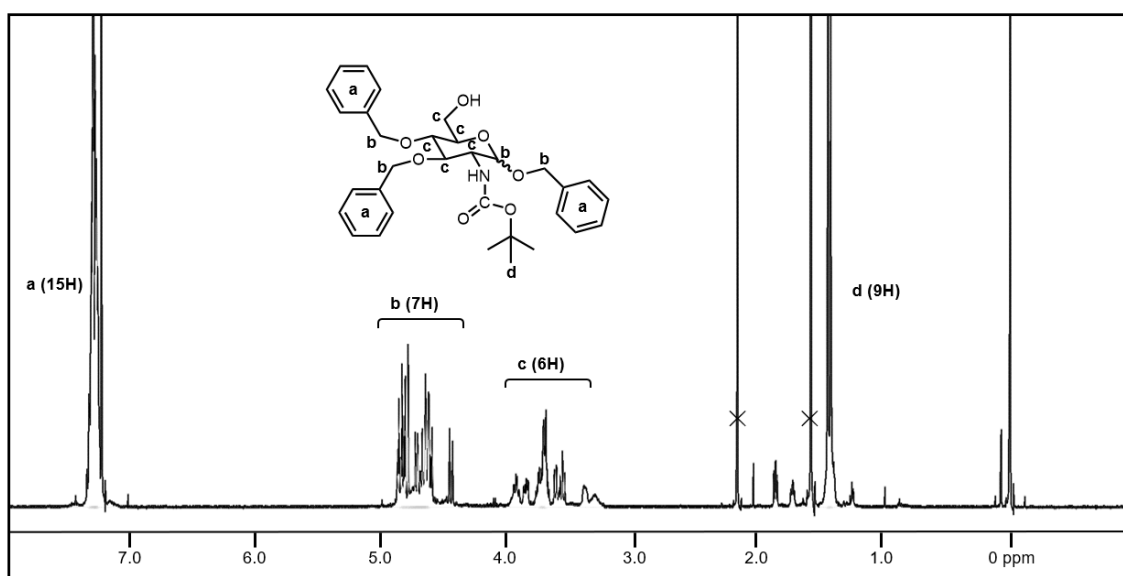


Figure S4. ^1H NMR spectrum of **5**.

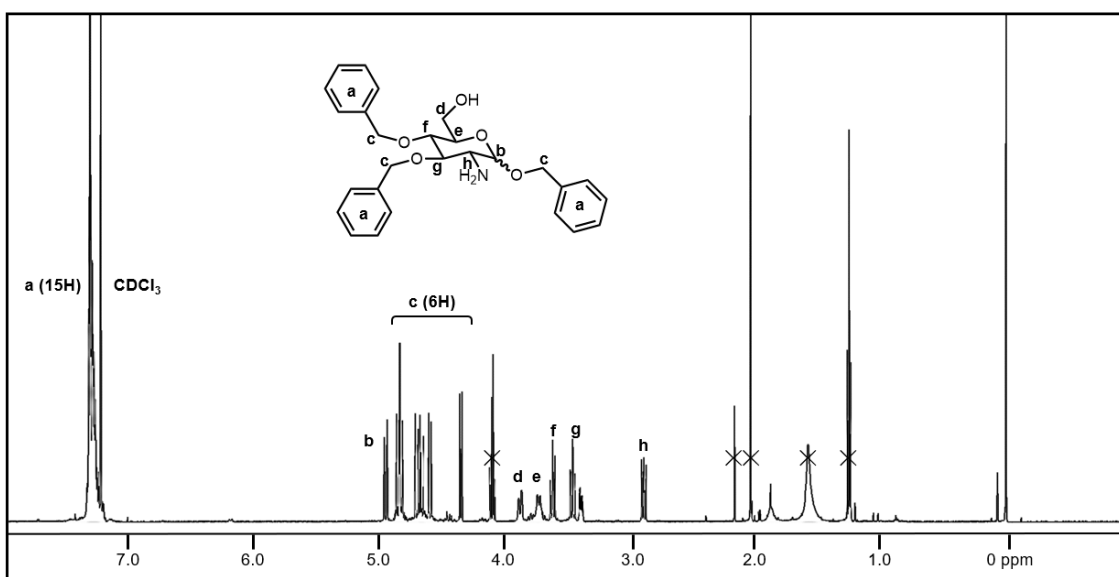


Figure S5. ¹H NMR spectrum of **6**.

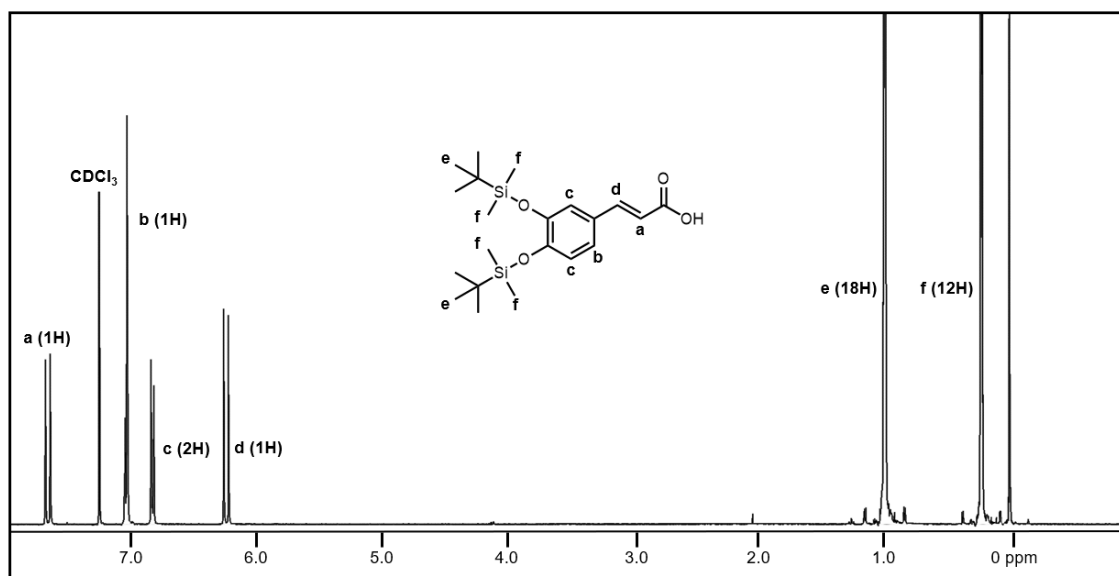


Figure S6. ¹H NMR spectrum of **8**.

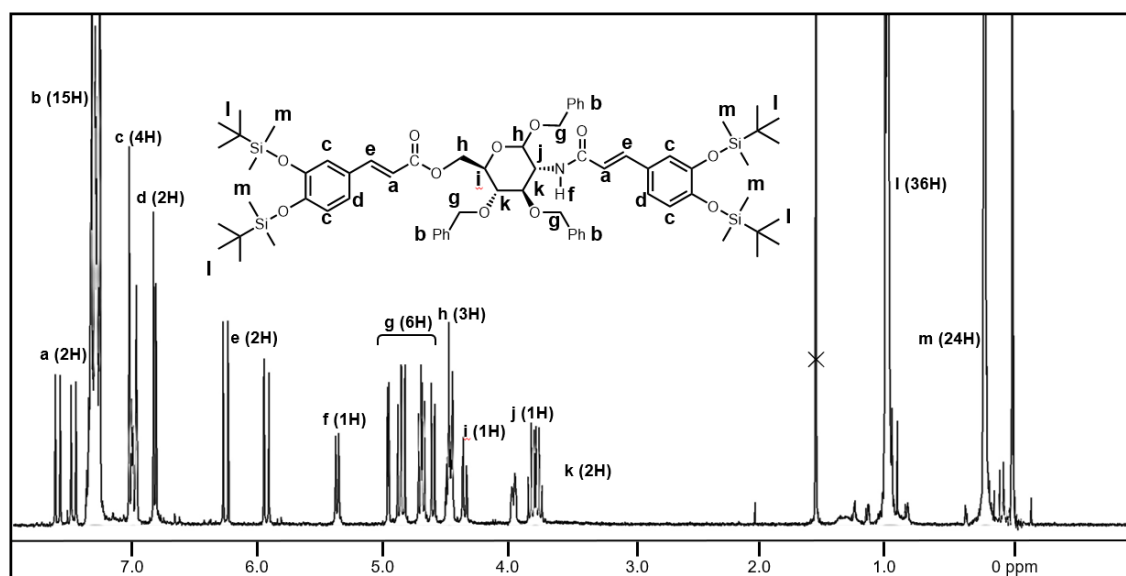


Figure S7. ^1H NMR spectrum of **10**.

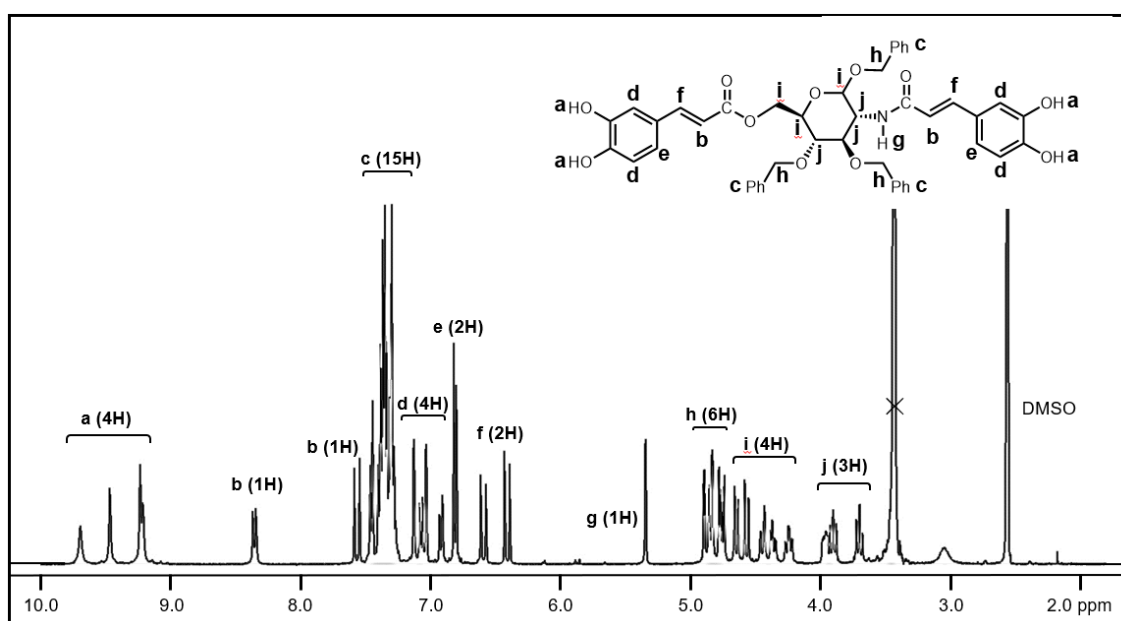


Figure S8. ^1H NMR spectrum of **11**.

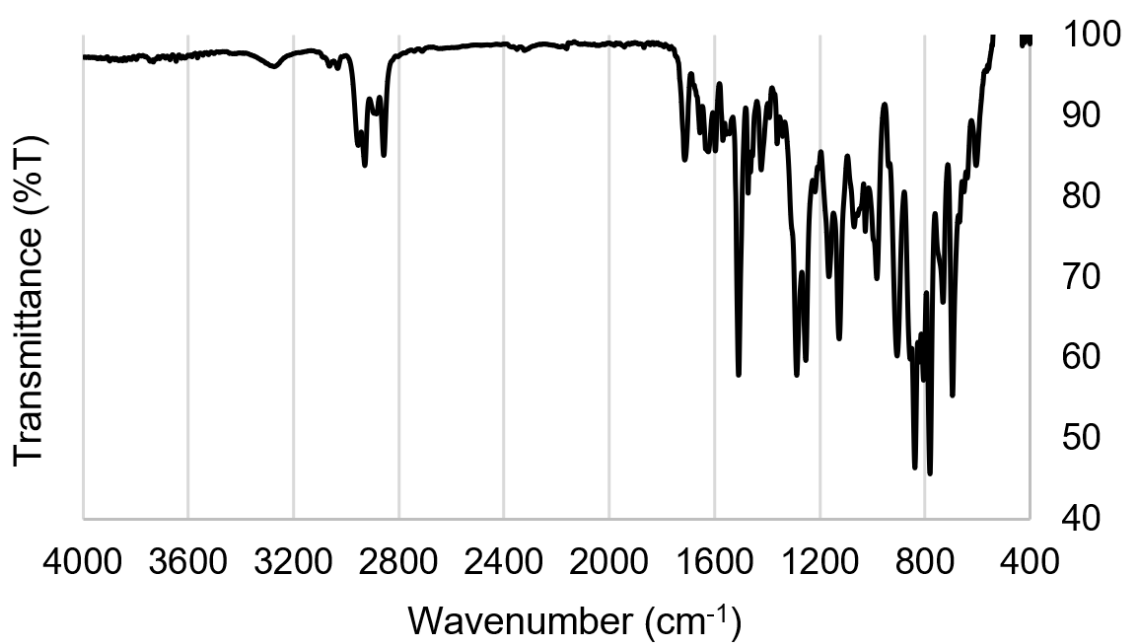


Figure S9. FT-IR spectrum of **10**.

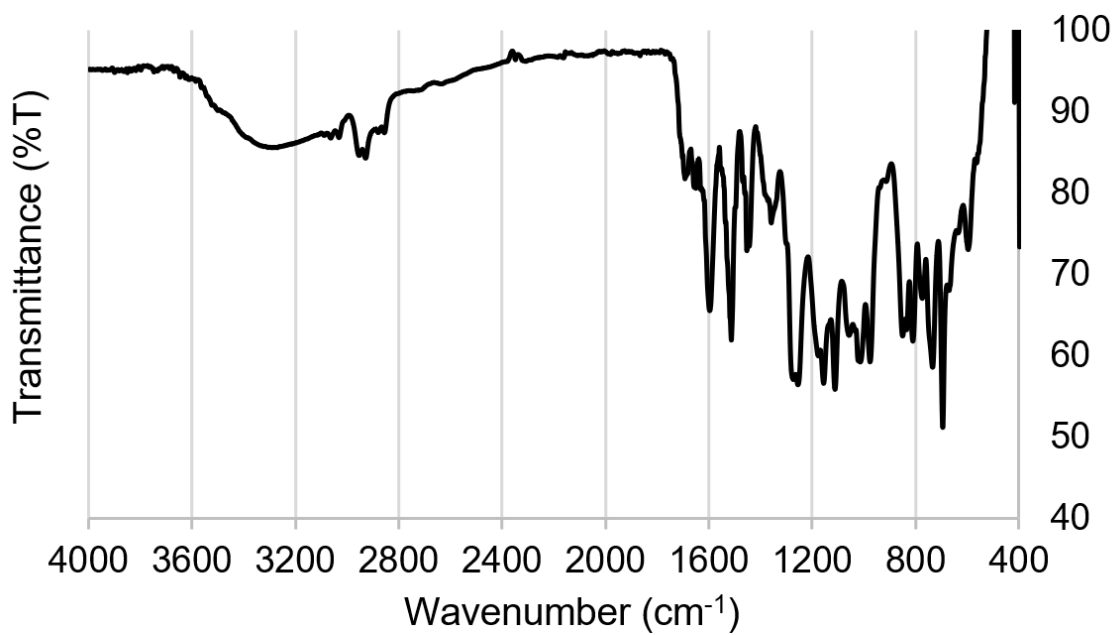


Figure S10. FT-IR spectrum of **11**.

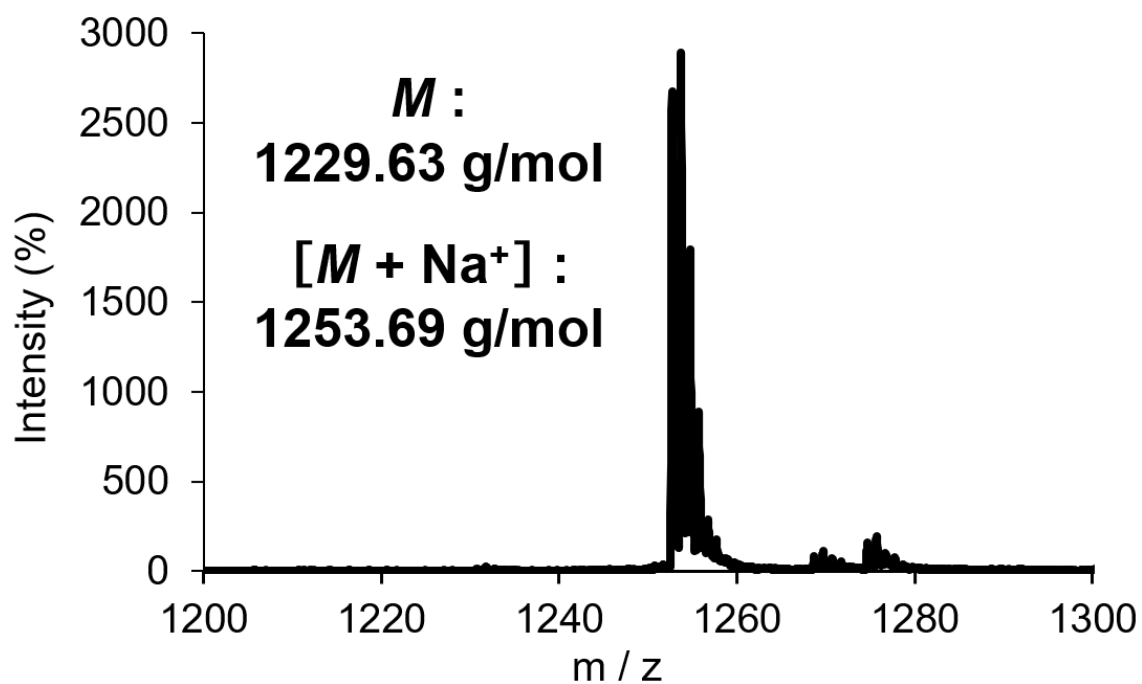


Figure S11. MALDI-TOF/MS spectrum of 10.

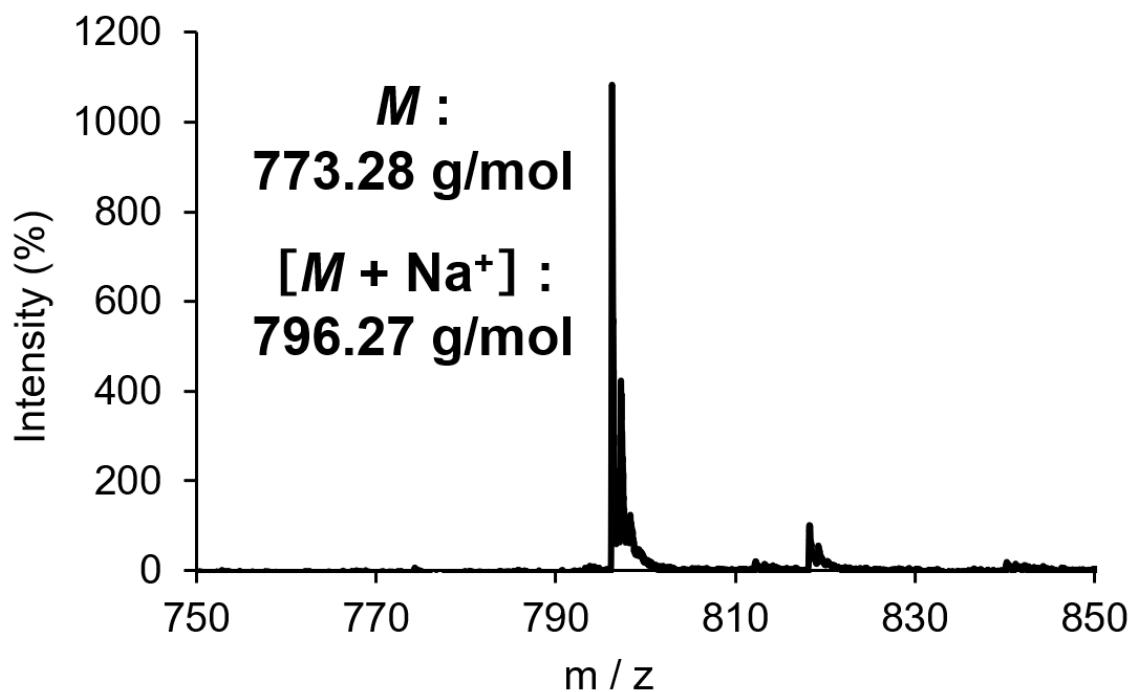


Figure S12. MALDI-TOF/MS spectrum of 11.

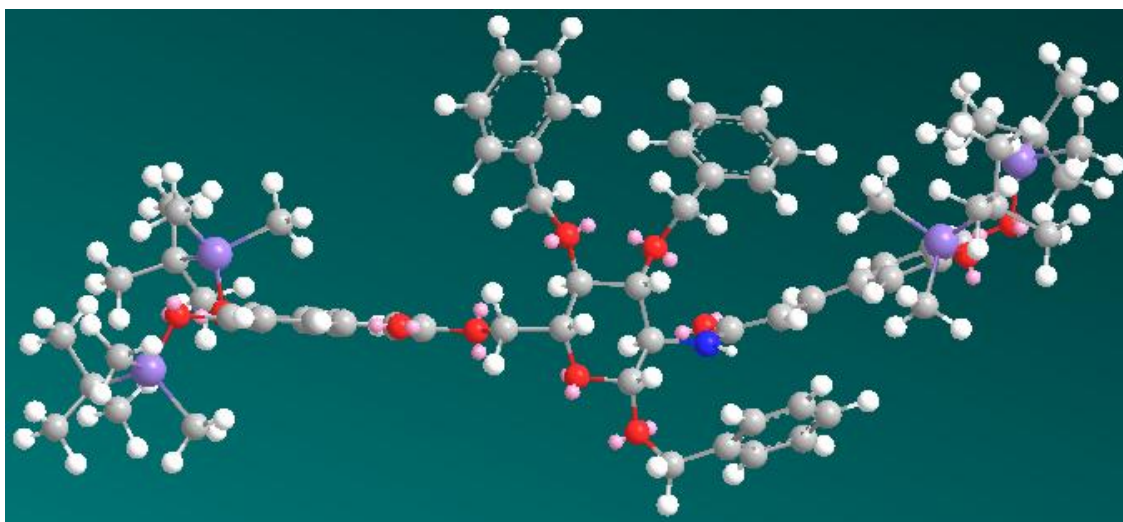


Figure S13. Molecular structure of **10** by Chem3D Pro MM2 calculations.

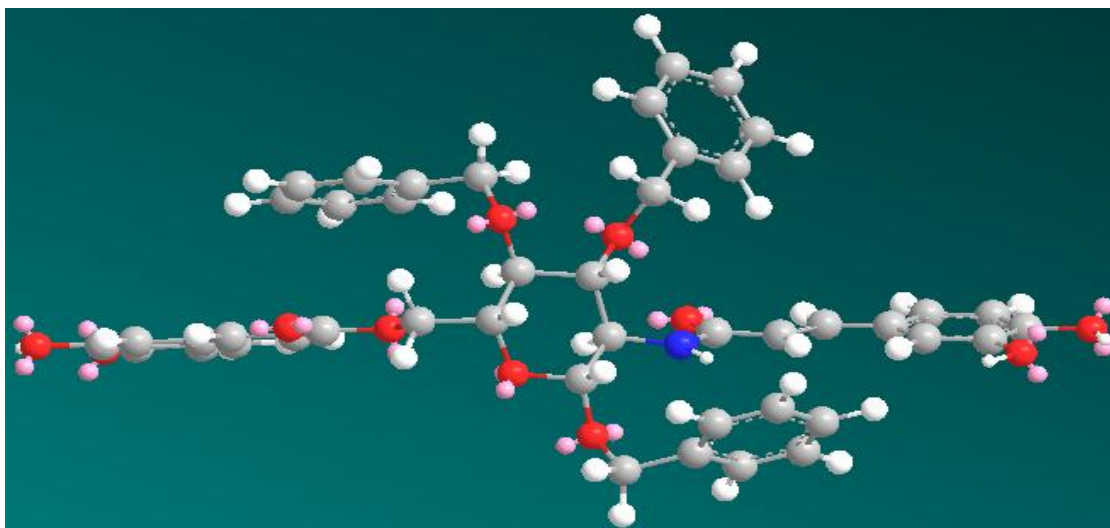


Figure S14. Molecular structure of **11** by Chem3D Pro MM2 calculations.

Declaration of interests

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

The authors declare the following financial interests/personal relationships which may be considered as potential competing interests: